

№	ROLL FORMING MACHINE MANUFACTURING PLANT (RFMP)	Ex-works price (RUB/RUR - Russian roubles)	Production time (months)
<b>AUTOMATED LINES: 1. ROLL FORMING LINES (#1-14) 2. CUT-TO-LENGTH LINES (#15,16)</b>			
1	Roll forming machine for production of Cascade metal tiles and 25 mm corrugated sheet	3 336 000	1..3
2	Roll forming machine for production of 24mm Monterrey metal tiles	3 249 000	1..3
3	Roll forming machine for production of 35mm corrugated sheet	3 419 000	1..3
4	Roll forming machine for production of 57mm corrugated sheet	4 268 000	1..3
5	Roll forming machine for production of 44mm corrugated sheet	4 147 000	1..3
6	Roll forming machine for production of 10mm corrugated sheet	2 934 000	1..3
7	Roll forming machine for production of 21mm corrugated sheet	2 551 000	1..3
8	Roll forming machine for production of 60mm corrugated sheet	3 055 000	1..3
9	Roll forming machine for production of Double Dutch Lap	1 496 000	1..3
10	Roll forming machine for production of CD metal profiles for gypsum plaster board (60mmx27mm)	1 114 000	1..2
11	Roll forming machine for production of UD metal profiles for gypsum plaster board (27mmx28mm)	1 052 000	1..2
12	Roll forming machine for production of CW and UW profiles for gypsum plaster board (6 profiles)	1 606 000	2..3
13	Cassette-type roll forming machine for production of metal profiles for gypsum plaster board (several types of profile)	2 900 000	
14	Cassette-type roll forming machine for production of KBE reinforcing profile	5 793 000	3
15	Automated cut-to-length line W=1250 mm, T=0.5-1.2 mm	1 131 000	2
16	Automated cut-to-length line W=1600 mm, T=1.2-3.0 mm	2 225 000	2
<b>SEMI-AUTOMATED LINES</b>			
17	Cut-to-length and slitting line for cutting coiled metal into 3 strips W=1250 mm, T=0.5-0.8 mm	1 673 000	2
18	Cut-to-length and slitting line for cutting coiled metal into 3 strips W=1250 mm, T=0.8-1.2 mm	1 673 000	2
19	Cut-to-length and slitting line for cutting coiled metal (up to 12 strips) W=1250 mm, T=0.5-0.8 mm	1 919 000	2
20	Cut-to-length and slitting line for cutting coiled metal (up to 12 strips) W=1250 mm, T=0.8-1.2 mm	2 008 000	2
<b>METAL SHEET BENDING MACHINES</b>			
21	Hand-operated sheet folder W=2500 mm, T=0.6 mm with cutting device	51 000	2 weeks
22	Electromagnetic hand-operated sheet folder W=2500 mm, T=0.5 mm with cutting device	243 000	2
23	Electromagnetic hand-operated sheet folder W=2000 mm, T=0.5 mm with cutting device	226 000	2
24	Electromagnetic hand-operated sheet folder W=1500 mm, T=0.5 mm with cutting device	215 000	2
25	Electromagnetic hand-operated sheet folder W=1250 mm, T=0.5 mm with cutting device	200 000	2
26	Hydraulic sheet bending machine W=2500 mm, T=3 mm with hydraulic station	485 000	2
27	Pneumatic sheet bending machine W=2500 mm, T=1.2 mm	375 000	2
<b>EQUIPMENT FOR PRODUCTION OF DRAINPIPE SYSTEMS</b>			
28	Fold rolling machine for lock forming	213 000	2
29	Roller bending machine for production of round pipes (diameter=100-300 mm), half round guttering, half round ridge hips L=1300 mm	194 000	1
30	Hand roller bending machine for production of round pipes (diameter=100-300 mm), half round guttering, half round ridge hips L=1300 mm	121 000	1
31	Cantilever-type seam closing machine for circular pipes	274 000	2
32	Bender+seam closing machine for production of square downspouts (diameter=80-300 mm), square gutters, corners, ridges, window casings L=1300 mm	440 000	2
33	Bender for production of round elbows (diameter=93, 100, 125, 135 mm)	249 000	
34	Bender for production of round elbows (diameter=150 mm)	260 000	2
35	Bender for production of rectangular elbows 100x80	267 000	2
36	Hand creasing machine with a set of rollers	21 000	2 weeks
37	Driven electrical creasing machine with a set of rollers	67 000	1
38	Tinsmith's table with equipment for production of rainwater hopper heads and other rainwater goods	97 000	2
39	Table for production of brackets for downspouts and gutters (boring mill, hand press, press-tool die)	145 000	2
<b>SHEARS FOR CUTTING TO LENGTH</b>			
40	Pneumatic guillotine shears W=2500 mm, T=1.2 mm	451 000	2
41	Electromechanical guillotine shears W=1300 mm, T=0.5-0.8 mm	230 000	2
42	Circle shears (hand-operated) situated in front of the mill	31 000	1
43	Electromechanical guillotine shears W=2500 mm, T=0.5-0.8 mm	480 000	2

OTHER EQUIPMENT			
44	Corrugator for production of equal-sided metal roofing slate W=2500 mm	370 000	2
45	Two-point uncoiler W=1600 mm, up to 10 tons	unavailable	2
46	Two-point uncoiler W=1300 mm, up to 7 tons	311 000	2
47	Non-drive uncoiler for siding W=600 mm	213 950	1
48	Non-drive uncoiler for metal profiles used for fastening of gypsum plaster board	127 000	1
49	Uncoiler's head W=1300 mm	133 000	1
50	Straightener	from 254 000	2
51	Semi-automatic stacker for cut-to-length line L=3000 mm	145 000	2
52	Automatic stacker for metal tiles L=6000 mm	364 000	2
53	Electromagnetic automatic stacker for cutting-to-length L=2500 mm, T=0.6-3 mm, W=1250 mm	821 000	2
54	Slitting line T=0.8-1.2 mm, 3-12 bands out of a metal sheet	410 000	2
55	Roll forming machine for production of cable trays	3 488 000	2-3
56	Single stand mill for production of 5 mm corrugated sheet	unavailable	3
57	Cantilever-type uncoiler, W=1250, up to 7 tons	531 000	2
58	Cantilever-type uncoiler, W=1250, up to 10 tons	578 000	2
59	Roll forming machine for production of slip joint for fastening of air ducts	1 606 000	2
60	Milling cutter	138 600	1